

Parquet Treatment





for an excellent finish



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Sources: Lägler, Germany





Hermes – a competent “grinding” partner all over

AT HERMES, TRADITION HAS A FUTURE



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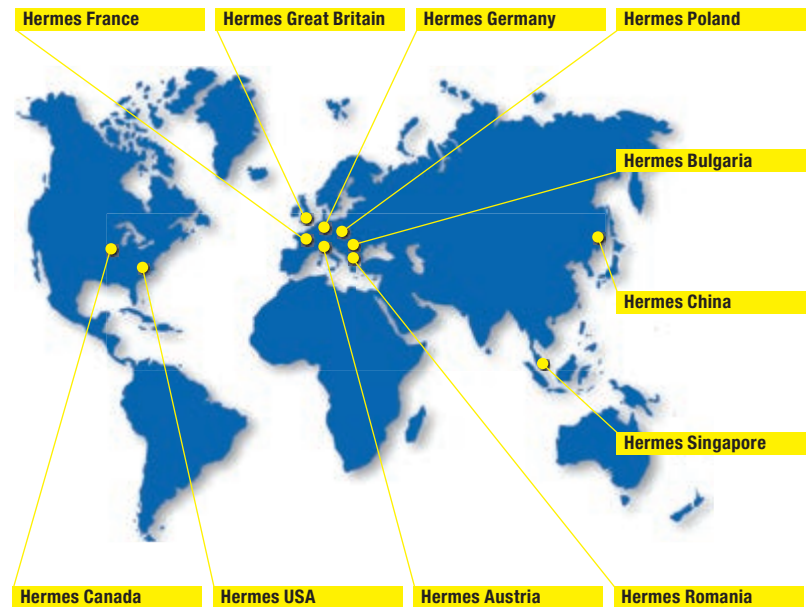


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Hermes Schleifmittel is a Hamburg company in the true tradition, with roots going back to 1927. The company is not only one of the world’s key manufacturers of coated abrasives – since 1993, it has also occupied a leading market position in the production of precision bonded abrasives.

Hermes owes this market position to its insistence on unsurpassed quality. We feel an obligation to this tradition and it is our main priority for the future. This obligation is the greatest incentive there is, and we devote all our energy and commitment to it – tradition shaping the future.

Hermes maintains numerous production sites and sales offices in all the main industrial and emerging nations of the world, underlining its international commitment and its efforts to provide its customers with a competent local consulting service.



A SELECTION OF OUR SITES

- 1 | Headquarters in Hamburg, Germany
- 2 | Hermes Schleifkörper GmbH, Dresden, Germany
- 3 | Hermes Austria
- 4 | Hermes USA

the world

SUPPORTING NATURE AND THE ENVIRONMENT

Compliance with national and international laws and regulations is one of the key principles of Hermes corporate policy and protection of the environment is a core constituent of our corporate responsibility.

As a consequence, as long ago as 1996, Hermes was the first European abrasives factory to be successfully audited on a voluntary basis in line with the EMAS (Eco-Management and Audit Scheme).

The management system currently being implemented covers all areas of the company, with processes relevant to the environment, as well as to quality, being described and monitored internally as well as certified externally by the TÜV-Nord organization in line with DIN EN ISO 14001 : 2009.



QUALITY – OUR TRADEMARK

Bound to tradition on the one hand, yet a pioneering developer of innovative products on the other, Hermes places greatest emphasis on the production of high-quality, state-of-the-art abrasives.

To enable this high standard of quality to be pursued and expanded still further in the future, the TÜV NORD CERT auditing company awarded the Hermes Group the quality seal for meeting the requirements of DIN EN ISO standard 9001.

Our customers – in other words you – benefit considerably from this reliability.



ORDERING MADE EASY

Either...

- **Order using the Hermes Ident Number**

Our Hermes Ident Number (e.g. 6016840) contains all the information required about the product. And we need an information about the order quantity.

... or

- **Order using your own code**

If you would you like to order our products using your own code, this is fine as long as we have agreed a clear assignment to our products with you. And we need an information about the order quantity.

... or

- **Order by describing the product**

- Order quantity 25 pieces
- Form Discs
- Type BW 110
- Grit P 80
- Dimension \varnothing 375 x 40 mm
- Additional information Double-sided, with centre hole



IT'S YOUR CHOICE

Phone | +49 40 83 30-0

Fax | +49 40 83 30-230

E-Mail | hsd@hermes-schleifmittel.com

24h hour service – Order recorded at Hermes by 14:00 – delivered within 24 hours ex stock.

Well-sanded is half-sealed – Sanding parquet floors



Source: Lägler, Germany

A professional-laid parquet floor is one of the most beautiful floors there is, creating an unsurpassed homely atmosphere in any room. Quite a lot of experience and knowledge of types of wood, laying patterns, adhesives and lacquer qualities, as well as of how to handle abrasives correctly, are required to lay, sand and seal high-quality parquet floors.

The most important step is selecting a type of wood with the right wood moisture content and a pattern for laying. Once the wood floor has been laid and joints filled if necessary, the surface and edges are sanded. This is effected in several steps, the first step serving to level the entire surface and sand out faults. Subsequent sanding steps prepare the wood floor for sealing.

There follow a number of hints and tips for sanding parquet floors with Hermes abrasives:

RECOMMENDATIONS FOR INITIAL SANDING

Renovation	In order to ensure adequate stock removal, it may be necessary to start with grit size 16 or 24 depending on the quality of the surface, e.g. in the case of old hall floors.	In any event, careful preparation of the floor is necessary in order to prevent premature wear or damage to the abrasive. In other words, the area must have been swept and be free of protruding nails or trapped foreign bodies. Tip: Make the first grit size as coarse as necessary, but as fine as possible. Tip: Before starting sanding, make good faults in the floor and fill joints if necessary.
New floor	Grit size 40 is generally adequate to ensure adequate stock removal.	

RECOMMENDATIONS FOR SANDING PARQUET FLOORS DEPENDING ON PATTERN

Pattern	Mosaic-pattern parquet	Longitudinal/hall floor parquet
Grit sequence	Grit sequence depending on type of wood, unevenness and surface quality: Grit sizes 24 / 36 / 40 / 60 / 80 / 100 / 120 or grit sizes 40 / 50 / 60 / 80 / 100 / 120	
Initial sanding (high stock removal)	Direction of sanding 45° diagonal Grit size 40 and 50	Direction of sanding 15 - 20° diagonal Grit size 40 and 50 Tip: Roughly level highly undulating hall floors in the longitudinal direction first, only then sanding across the grain.
Intermediate sanding (moderate stock removal)	Direction of sanding 45° diagonal Grit size 60 and 80 Tip: Never skip more than one grit size to ensure effective removal of traces of coarse initial sanding.	First step: Direction of sanding 15 - 20° diagonal Grit size 60 Second step: Direction of sanding along the grain Grit size 80
Final sanding (low stock removal)	Direction of sanding 45° diagonal Grit size 100 and 120	Direction of sanding along the grain Grit size 100 and 120
Tip: Clean thoroughly before each step so that the following finer-grit abrasive cannot be damaged by loose coarse grit.		

with Hermes abrasives

WORKING RELIABLY WITH ABRASIVES

- Check abrasive for correct grit size and dimension before use.
- Never leave rotating tools unsupervised – for example, unintended lowering of sanding drum can lead to irreparable sanding faults.
- Work with a constant and not excessive sanding pressure to avoid sanding faults.
- Check for adequate overlap (at least 15%) of the sanded tracks.
- Work from left to right to that the guide roller (left-hand side) of the sander is always in the sanded area.
- Avoid sanding deposits by starting and stopping the sanding drum sensitively.

SANDING FAULTS AND HOW TO REMEDY THEM

Faults	Cause / Remedy
Chatter marks	Substrate of wooden floor is unstable and vibrating ⇒ use a heavier type of machine Sanding drum not running concentrically ⇒ balance sanding drum and check for uneven wear
Impact marks	Sanding belt joint too thick ⇒ check sanding belt joint and change if necessary
Sanding belt track	Check sanding drum and clamping roller for one-sided wear Check belt tension and adjust if necessary Check sanding belt geometry
Sanding belt slipping	Check belt tension and adjust if necessary, check sanding belt length
Machine not running stable in tracks	Clean running wheels and check for smooth running
Longitudinal stripes	Overlap of individual sanding tracks too small Sanding pressure not adapted to grit size Grit sequence skipping too many grit sizes ⇒ select a different grit sequence One-sided wear on sanding drum ⇒ change drum Sanding belt blunt/loaded ⇒ change sanding belt Sanding belt damaged ⇒ change sanding belt
Sanding-in indentations	Advance too slow Forward movement and starting of sanding drum not synchronous Machine tilted when changing direction

ABRASIVE BELTS



Source: Lägler, Germany

Product description

Type	RB 320 X
Grain	Aluminium oxide
Bonding	Resin, red-brown
Backing	X-cloth
Coating	semi-open
Grit range	P 16, P 24, P 36 - P 320

The benefits for you

- resistant grit bond and sharp grit mean a long tool life
- high tear resistant X-cloth increases safety when grinding
- universal use on all parquet floors

Type	RB 480 24 YX
Grain	Zirconia alumina + Aluminium oxide
Bonding	Resin
Backing	YX-cloth
Coating	closed
Grit range	+ 24, + 36 - + 120

- tough, hard grit means high stock removal
- time saved when sanding allows economical working
- high tear resistant YX-cloth increases safety when grinding
- recommended for sanding filler in parquet floors

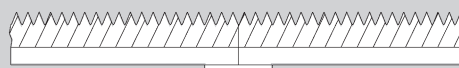
Sanding tasks

- mechanical sanding of parquet floors using floor sanders
- renovation of old wooden floors
- removal of layers of old lacquer and coverings
- initial, intermediate and fine-sanding of solid parquet
- abrasive sleeves for use on centrifugal sanding drums
- sanding belts for use on belt sanders

Sanding belt joint



SW 10 butt joint





Abrasive belts

Dimension Width x Length	Type / Description	Grain	Ident No.	Packaging (pcs.)		
				IPU*	OPU*	
200 x 551 mm	RB 320 X SW 10 butt joint	P 12	6124222	10	10	
		P 16	6062951	10	10	
		P 24	6006247	10	10	
		P 36	6006248	10	10	
		P 40	6006249	10	10	
		P 50	6006273	10	10	
		P 60	6006250	10	10	
		P 80	6006251	10	10	
		P 100	6006252	10	10	
		P 120	6006253	10	10	
		200 x 750 mm	RB 320 X SW 10 butt joint	P 16	6049132	10
P 24	6006256			10	10	
P 30	6063089			10	10	
P 36	6006257			10	10	
P 40	6006258			10	10	
P 50	6006274			10	10	
P 60	6006259			10	10	
P 80	6006260			10	10	
P 100	6006261			10	10	
P 120	6006262			10	10	
P 150	6006263			10	10	
P 180	6006265			10	10	
RB 480 24 YX SW 10 butt joint	+ 24			6048316	10	10
	+ 36			6027366	10	10
	+ 40		6048317	10	10	
	+ 50		6066653	10	10	
	+ 60		6048318	10	10	
	+ 80		6048320	10	10	
250 x 750 mm	RB 320 X SW 10 butt joint		P 16	6059530	5	5
			P 24	6007430	5	5
		P 36	6007451	5	5	
		P 40	6007452	5	5	
		P 50	6007454	5	5	
		P 60	6007456	5	5	
		P 80	6007453	10	10	
		P 100	6007455	10	10	
	RB 480 24 YX SW 10 butt joint	+ 24	6085973	5	5	
		+ 36	6061350	5	5	
		+ 40	6089447	5	5	
		+ 60	6061372	5	5	
		+ 80	6086593	10	10	
		+ 100	6105498	10	10	
+ 120	6061373	10	10			



RB 320 X



RB 480 24 YX

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit;

ROLLS



Product description

Type	BW 110
Grain	Aluminium oxide
Bonding	Resin, antistatic, red-brown
Backing	E-weight paper
Coating	semi-open
Grit range	P 24, P 36 - P 320, P 400

The benefits for you

- semi-open structure reduces the risk of loading
- longer tool life on all types of wood
- universally applicable
- very good price/performance ratio

Sanding tasks

- mechanical sanding of parquet with floor sanders (sanding drums)
- renovation of old wooden floors
- removal of layers of old lacquer and floor covering
- initial, intermediate and fine-sanding of solid parquet
- abrasive rolls to produce loadings for use on sanding drums



Rolls

Dimension Width x Length	Type / Description	Grain	Ident No.	Packaging (m)	
				IPU*	OPU*
200 mm x 50 m	BW 110	P 24	6207023	50	50
		P 36	6207024	50	50
		P 40	6161919	50	50
		P 60	6074945	50	50
		P 80	6075461	50	50
		P 100	6071991	50	50
		P 120	6074947	50	50



BW 110

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit;

SINGLE- AND DOUBLE-SIDED DISCS AND FIBRE DISCS



Source: Lägler, Germany

Product description

The benefits for you

Single- and double-sided discs

Type	BW 110	<ul style="list-style-type: none"> • semi-open structure reduces the risk of loading • strong paper with good edge stability • longer tool life on all types of wood • universally applicable • economical sanding of all parquet floors
Grain	Aluminium oxide	
Bonding	Resin, antistatic, red-brown	
Backing	E-weight paper	
Coating	semi-open	
Grit range	P 24, P 36 - P 320, P 400	
Type	VC 153 velour-backed	<ul style="list-style-type: none"> • sanding discs easy to change • aluminium oxide with a high grit sharpness • strong paper with good edge stability • robust grit bonding • economical sanding of all parquet floors
Grain	Aluminium oxide	
Bonding	Resin, red-brown	
Backing	E-weight paper	
Coating	closed	
Grit range	P 24, P 36 - P 220	
Type	BW 184 velour-backed	<ul style="list-style-type: none"> • tough and hard zirconia alumina grain means high stock removal rates • extremely strong combi-paper backing in grit range + 24 to + 36 for high operational demands • high stock removal rates per time unit mean economical sanding • grit 100 and finer with aluminium oxide grain for fine sanding
Grain	Zirconia alumina / Aluminium oxide	
Bonding	Resin, blue	
Backing	Combi-paper / G- / F-weight paper	
Coating	semi-open	
Grit range	Combi-paper: + 24, + 36, G-weight paper: + 40, + 60 to + 80 F-weight paper: + 100 to + 150	
Type	BS 118	<ul style="list-style-type: none"> • hard abrasive grit • extremely strong combi-paper backing in grit range P 16 to P 36 and a stable F-weight paper backing with high edge stability in other grits • antistatic finish means dust-free working • double-sided discs for initial, intermediate and fine sanding
Grain	Silicon Carbide	
Bonding	Resin, antistatic, black	
Backing	Combi-paper / F-weight paper	
Coating	closed	
Grit range	Combi-paper: P 16, P 24, P 36 F-weight paper: P 40 - P 400, P 600 - P 1200	
Type	BS 118 velour-backed	<ul style="list-style-type: none"> • hard abrasive grit • extremely strong combi-paper backing in grit range P 16 to P 36 and a stable F-weight paper backing with high edge stability in other grits • antistatic finish means dust-free working
Grain	Silicon Carbide	
Bonding	Resin, antistatic, black	
Backing	Combi-paper / F-weight paper	
Coating	closed	
Grit range	Combi-paper: P 16, P 24, P 36 F-weight paper: P 40 - P 120, P 180, P 220, P 320, P 400, P 600 - P 1200	



Product description

The benefits for you

Fibre discs

Type	RB 314 fibre
Grain	Aluminium oxide
Bonding	Resin, brown
Backing	X-fibre
Coating	closed
Grit range	P 16, P 24 - P 120

- highly suitable where there is a heavy load at edges, as backing made of vulcanized fibre

Safety note



Hermes fibre discs are manufactured in accordance with oSa safety regulations. They meet or exceed the requirement of standard EN 13743 : 2001 (safety requirements for coated abrasives).

Sanding tasks

- sanding with edge and stair sanders
- initial, intermediate and fine-sanding of parquet floors with single-disc sanders

Discs, single-sided



VC 153, velour-backed



BW 184, velour-backed





BS 118, velour-backed

Dimension ∅	Type / Description	Grain	Ident No.	Packaging (pcs.)			
				IPU*	OPU*		
115 mm 	VC 153 velour-backed	P 40	6178334	50	300		
		P 50	6196489	50	300		
		P 60	6142691	50	300		
		P 80	6119735	50	300		
		P 100	6126216	100	600		
		P 120	6119736	100	600		
		P 150	6119737	100	600		
		P 180	6156993	100	600		
	BS 118 velour-backed	P 40	55336	50	300		
		P 60	48275	50	300		
		P 80	140198	50	300		
		P 120	48283	100	600		
	125 mm 	VC 153 velour-backed	P 40	6116342	50	300	
			P 60	6116345	50	300	
P 80			6116346	50	300		
P 100			6116332	100	600		
P 120			6116348	100	600		
P 150			6116349	100	600		
P 180			6116336	100	600		
BS 118 velour-backed			P 40	443123	50	300	
		P 60	601500	50	300		
		P 80	151106	50	300		
		P 120	151114	100	600		
		150 mm 	VC 153 velour-backed	P 24	6121324	50	300
				P 36	6121325	50	300
P 40				6126686	50	300	
P 50	6148442			50	300		
P 60	6115300			50	300		
P 80	6116338			50	300		
P 100	6116339			100	600		
P 120	6116343			100	600		
P 150	6116347			100	600		
P 180	6119477			100	600		
P 220	6115401			100	600		
BW 184 velour-backed	+ 24			6154654	50	300	
	+ 36		6154655	50	300		
BS 118 velour-backed	+ 40		6016892	50	300		
	+ 60	6016896	50	300			
	+ 80	6137784	50	300			
	+ 100	6154656	100	600			
	+ 120	6154657	100	600			
	P 16	6136200	25	150			
	P 24	6137128	50	300			
	P 36	6154566	50	300			
P 40	56618	50	300				
P 60	56626	50	300				
P 80	114693	50	300				
P 100	216445	100	600				
P 120	79286	100	600				

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit;



Discs, single-sided

Dimension Ø	Type / Description	Grain	Ident No.	Packaging (pcs.)		
				IPU*	OPU*	
180 mm 	VC 153 velour-backed	P 24	6210700	25	125	
		P 36	6207539	25	125	
		P 40	6210130	25	125	
		P 60	6207976	50	250	
		P 80	6176128	50	250	
		P 100	6210682	50	250	
		P 120	6210143	50	250	
		P 150	6210149	50	250	
	BW 184 velour-backed	+ 24	6156139	25	125	
		+ 36	6156391	25	125	
		+ 40	6064279	25	125	
		+ 60	6064291	50	250	
		+ 80	6156134	50	250	
		+ 100	6156132	50	250	
	BS 118 velour-backed	P 16	6154567	25	125	
		P 24	6137129	25	125	
		P 36	6154568	25	125	
		P 40	56634	25	125	
		P 60	56642	50	250	
		P 80	57037	50	250	
P 100		57061	50	250		
P 120		57088	50	250		
200 mm 	VC 153 velour-backed	P 24	6210920	25	125	
		P 36	6210129	25	125	
		P 40	6210131	25	125	
		P 50	6210712	50	250	
		P 60	6118016	50	250	
		P 80	6133645	50	250	
		P 100	6133646	50	250	
		P 120	6133647	50	250	
		P 150	6210150	50	250	
		BW 184 velour-backed	+ 24	6147548	25	125
	+ 36		6147549	25	125	
	+ 40		6086786	25	125	
	+ 60		6040906	50	250	
	+ 80		6139348	50	250	
	+ 100		6147552	50	250	
	+ 120		6147553	50	250	



VC 153, velour-backed



BW 184, velour-backed



BS 118, velour-backed

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


Discs, single-sided



BW 110, with 8 slots and with centre hole





BS 118, with 8 slots and with centre hole

Dimension Ø	Type / Description	Grain	Ident No.	Packaging (pcs.)			
				IPU*	OPU*		
150 x 7 mm 	BW 110 with 8 slots and with centre hole	P 24	6210151	50	300		
		P 36	6210156	50	300		
		P 40	6210172	50	300		
		P 50	6213919	50	300		
		P 60	6075049	50	300		
		P 80	6075050	50	300		
		P 100	6075061	100	600		
		P 120	6075062	100	600		
		P 16	6164411	25	125		
		175 x 22 mm 	BW 110 with 8 slots and with centre hole	P 24	6210153	25	125
				P 36	6210158	25	125
				P 40	6210173	50	250
				P 50	6213920	50	250
P 60	6075064			50	250		
P 80	6075065			50	250		
P 100	6075066			50	250		
P 120	6075067			100	500		
P 16	6155249			25	150		
P 24	6155250			25	125		
P 40	1539183			50	250		
P 60	1576216			50	250		
P 80	1539167			50	250		
P 100	1576186	50	250				
P 120	1539175	100	500				
180 x 22 mm 	BW 110 with 8 slots and with centre hole	P 24	6210154	25	125		
		P 36	6210159	25	125		
		P 40	6210175	50	250		
		P 60	6210178	50	250		
		P 80	6210181	50	250		
		P 100	6210184	50	250		
		P 120	6210187	100	500		
		P 16	6155252	25	125		
		P 24	6155253	25	125		

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit;



Discs, double-sided

Dimension Ø	Type / Description	Grain	Ident No.	Packaging (pcs.)	
				IPU*	OPU*
375 x 40 mm 	BW 110 double-sided with centre hole	P 36	6210160	25	25
		P 40	6210176	25	25
		P 60	6210179	25	25
		P 80	6210182	25	25
		P 100	6210185	25	25
	BS 118 double-sided with centre hole	P 16	6155256	10	10
P 24		6155257	10	10	
410 x 25 mm 	BW 110 double-sided with centre hole	P 40	6210177	25	25
		P 60	6210180	25	25
		P 80	6210183	25	25
		P 100	6210186	25	25
		P 120	6210189	25	25
	BS 118 double-sided with centre hole	P 16	6155261	10	10
		P 24	6138683	10	10
		P 36	6052719	10	10
		P 40	6039021	10	10
		P 60	6046652	10	10






Double-sided BS 118 discs

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit;

Fibre discs



RB 314 fibre

Dimension Ø	Type / Description	Grain	Ident No.	Packaging (pcs.)	
				IPU*	OPU*
115 x 22 mm 	RB 314 fibre with hole, cross slot	P 16	6007215	25	150
		P 24	65110	25	150
		P 36	16675	25	150
		P 40	78115	25	150
		P 50	29165	25	150
		P 60	29181	25	150
		P 80	91375	25	150
		P 100	6006411	25	150
		P 120	6006412	25	150
150 x 22 mm 	RB 314 fibre with hole, cross slot	P 24	331392	100	100
		P 36	6006389	100	100
		P 40	6006390	100	100
		P 60	6006391	100	100
		P 80	6006392	100	100
180 x 22 mm 	RB 314 fibre moulded B22, with hole, cross slot	P 16	6006442	25	150
		P 24	178578	25	100
		P 36	88501	25	100
		P 40	27510	25	100
		P 50	133965	25	100
		P 60	78158	25	100
		P 80	107077	25	100
		P 100	6006404	25	100
		P 120	6006405	25	100

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit;

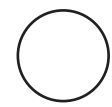
WEBRAX-FLOOR PADS



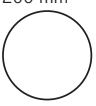
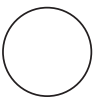

Product description		The benefits for you
Type	webrax-FPA 791 Black Thinline webrax-FPA 792 Black Thickline	<ul style="list-style-type: none"> • rough cleaning tasks (wet and dry) • strong sanding effect • removal of loose lacquer systems • for polishing wax and varnish
Grain	Aluminium oxide	
Backing	Abrasive web	
Grit range	+ 80	
Type	webrax-FPA 791 Green Thinline webrax-FPA 792 Green Thickline	<ul style="list-style-type: none"> • slight cleaning tasks (wet and dry) • moderate sanding effect • intermediate sanding after applying pore filler
Grain	Aluminium oxide	
Backing	Abrasive web	
Grit range	+ 100	
Type	webrax-FPO 791 Red Thinline webrax-FPO 792 Red Thickline	<ul style="list-style-type: none"> • cleaning and polishing of slightly soiled floors, dry • polishing of oiled parquet floors • suitable for glazing of parquet sealings
Grain	without grain	
Backing	Abrasive web	
Type	webrax-FPO 791 Tan Thinline webrax-FPO 792 Tan Thickline	<ul style="list-style-type: none"> • cleaning and polishing of slightly soiled floors, dry • suitable for glazing of parquet sealings
Grain	without grain	
Backing	Abrasive web	
Type	webrax-FPO 791 White Thinline webrax-FPO 792 White Thickline	<ul style="list-style-type: none"> • for polishing and cleaning of sealed floors
Grain	without grain	
Backing	Abrasive web	

Sanding tasks

- for cleaning, intermediate sanding and finishing with single-disc machines



webrax-Floor pads

Dimension Ø	Type / Description	Grain	Ident No.	Packaging (pcs.)	
				IPU*	OPU*
200 mm 	webrax-FPA 791 White Thinline	none	6158727	10	10
406 mm 	webrax-FPA 791 Black Thinline	+ 80	6154978	10	10
	webrax-FPA 791 Green Thinline	+ 100	6154979	10	10
	webrax-FPO 791 Red Thinline	none	6154980	10	10
	webrax-FPO 791 Tan Thinline	none	6154981	10	10
	webrax-FPA 791 White Thinline	none	6154982	10	10
	webrax-FPA 792 Black Thickline	+ 80	6154983	5	5
	webrax-FPA 792 Green Thickline	+ 100	6154984	5	5
	webrax-FPO 792 Red Thickline	none	6154985	5	5
	webrax-FPO 792 Tan Thickline	none	6154986	5	5
	webrax-FPO 792 White Thickline	none	6154987	5	5
430 mm 	webrax-FPA 791 White Thinline	none	6154996	10	10
	webrax-FPA 792 Black Thickline	+ 80	6004742	5	5
	webrax-FPA 792 Green Thickline	+ 100	6004751	5	5
	webrax-FPO 792 Red Thickline	none	6004760	5	5
	webrax-FPO 792 Tan Thickline	none	6004769	5	5
	webrax-FPO 792 White Thickline	none	6004778	5	5

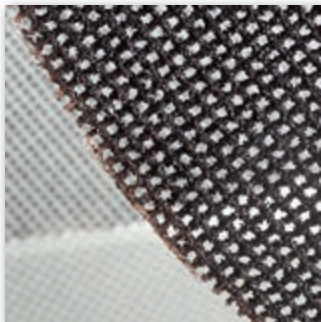


webrax-Floor pads

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit;



SANDSCREEN DISCS



Source: Lägler, Germany

Product description

Type	GS 91350
Grain	Silicon Carbide
Backing	Sandscreen
Grit range	+ 60 - + 220

The benefits for you






- open mesh structure means no loading
- intermediate lacquer sanding
- use with **webrax**-Floor pads FPA 791 and FPA 792

Sanding tasks

- intermediate sanding with single-disc machines



Sandscreen discs

Dimension Ø	Type / Description	Grain	Ident No.	Packaging (pcs.)	
				IPU*	OPU*
200 x 6 mm 	GS 91350 with centre hole	+ 120 + 150	6003398 6003399	40 40	40 40
330 mm 	GS 91350 without centre hole	+ 100	6003392	10	10
380 mm 	GS 91350 without centre hole	+ 80 + 100 + 120 + 150	6002613 6002741 6002742 6002446	10 10 10 10	10 10 10 10
406 mm 	GS 91350 without centre hole	+ 60 + 80 + 100 + 120 + 150 + 180	6154988 6154990 6154991 6154993 6154994 6154995	10 10 10 10 10 10	10 10 10 10 10 10
430 mm 	GS 91350 without centre hole	+ 60 + 80 + 100 + 120 + 150	6002743 6002744 6002745 6002746 6002447	10 10 10 10 10	10 10 10 10 10



GS 91350

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit;



for an excellent finish

NOTES

NOTES

Reference



SAFETY

In order to guarantee the greatest possible occupational safety to users of Hermes abrasives, the appropriate safety pictograms appear on the product labels.



For more information on the correct use of abrasives, see the safety recommendation leaflets from FEPA. If you do not have these leaflets, please do ask us for them.

STORAGE

Hermes abrasives are quality tools and require appropriate storage conditions. Quality can be impaired by incorrect storage. Careful storage ensures maximum benefit.



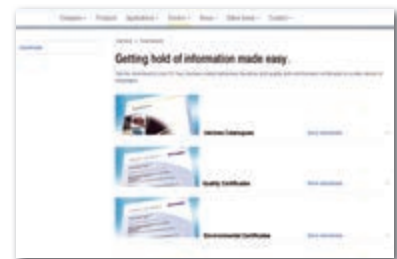
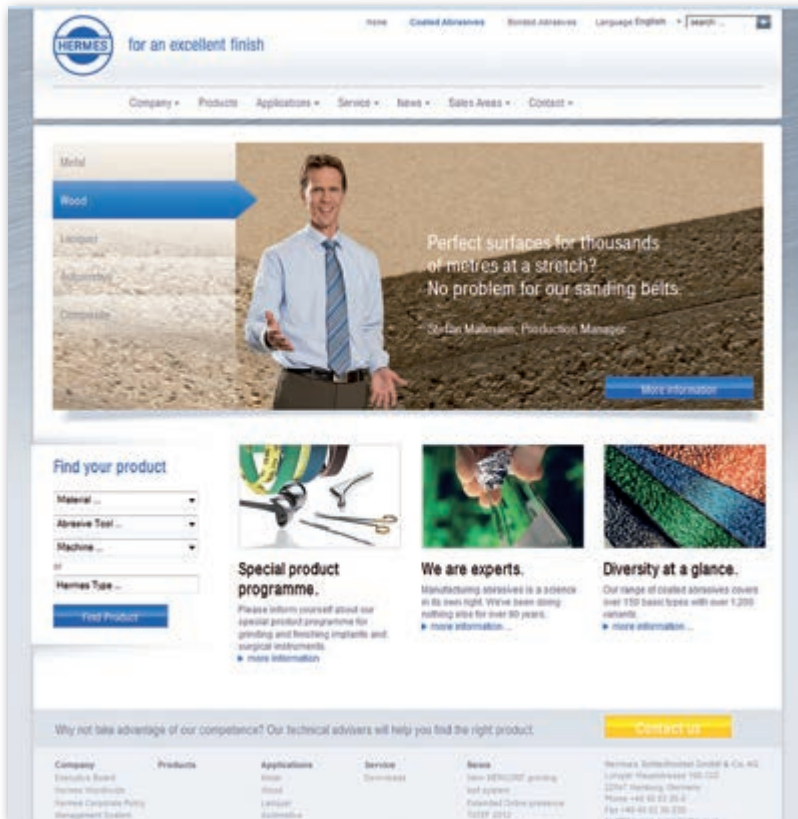
- Room temperature 18 - 22°C
- Relative humidity 45 - 65%
- Store in original packaging if at all possible, and on shelves or pallets/racks
- Use deliveries in the order they arrived



- Close to radiators
- Extreme temperature fluctuations (cold/hot)
- Store directly on concrete or stone floors
- Store in unheated rooms in winter

World Wide Web

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www.hermes-abrasives.com

Hermes Group websites are continuously updated and form an important information platform for customers and interested parties. Here you will find virtually all the information which is useful when planning and purchasing Hermes abrasives.

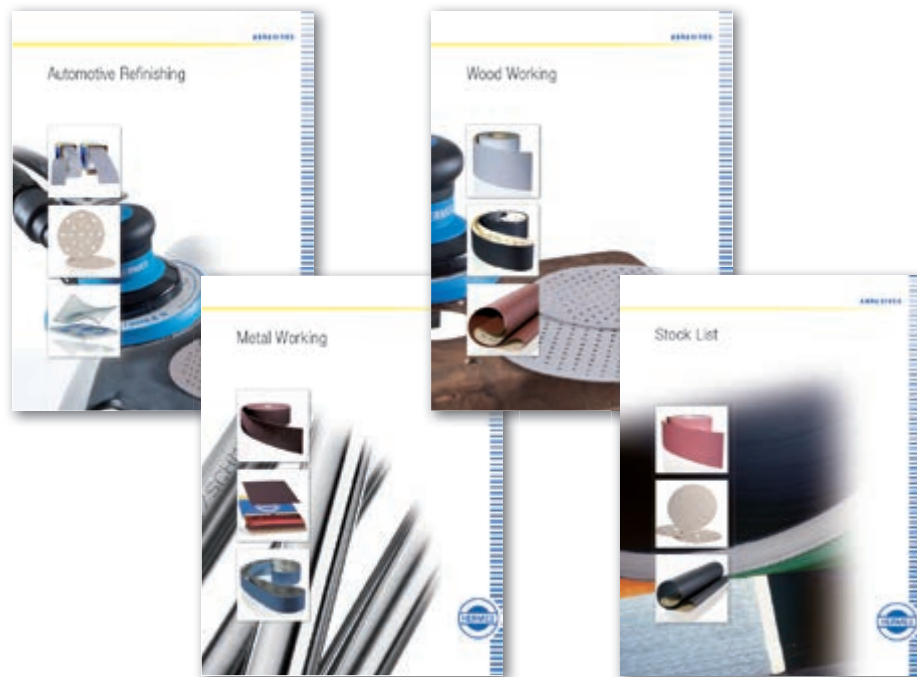
Hermes websites use databases to inform you about new products and application solutions and to provide you with facts and figures about the Hermes Group.

Numerous useful functions help you find out quickly and easily everything you need to know about Hermes abrasives. In the **“Product Finder”** for example, enter simple search queries to find the correct Hermes type and have its key product information (such as product structure and benefits) and primary applications displayed. Alternatively, use the interactive **“Contact Finder”** for a list of Hermes experts (both office-based and sales) – all over the world, of course.

Regardless of where you are on our websites, whether in the “Product Finder” or in the application solutions or in the “Service” area – you always have the option of downloading information about our products and application solutions for immediate use on your PC, tablet or smartphone.

Try us out. We look forward to your visit.

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